



## Datasheet IO-Link Servo CTR-060

Control type	-DIO	-IOL	-MUL		
<b>Control / Parameterization</b>	<b>Digital I/O</b>	 <b>IO-Link</b>	 <b>IO-Link</b>		
<b>Setting force &amp; speed</b>	<ul style="list-style-type: none"> <li>Movements controlled by IO signal</li> <li>Teach-in distances (teach run)</li> <li>Teached-in distances can be called up</li> </ul> <b>Control panel</b> <ul style="list-style-type: none"> <li>Speed adjustable for both directions via potentiometer</li> <li>Maximum force adjustable via potentiometer</li> </ul>	<ul style="list-style-type: none"> <li>Singleturn-Encoder</li> <li>Target position setting in real time</li> <li>Adjustable speed, force and acceleration settings in real time</li> <li>Real-time feedback of position, speed and force</li> <li>Pre-programmable travel sets</li> <li>Press-in mode</li> <li>Extensive diagnostic options</li> <li>Many more features</li> </ul>	<ul style="list-style-type: none"> <li>Multiturn-Encoder (keeps track of movements when powered off)</li> <li>Higher positioning accuracy</li> <li>Target position setting in real time</li> <li>Adjustable speed, force and acceleration settings in real time</li> <li>Real-time feedback of position, speed and force</li> <li>Pre-programmable travel sets</li> <li>Press-fit mode</li> <li>Extensive diagnostic options</li> <li>Many more features</li> </ul>		
Speed range			<b>-038</b>		
<b>Max. Torque (Peak)</b>	[Nm]	1.2			
<b>No load current @max. speed</b>	A	0.35			
<b>Max. Speed</b> In 24V operation In 48V operation	[r/min]	1700 3800			
<b>Nominal torque (continuous operation)</b>	[Nm]	0.4			
<b>Nominal speed @ nom. torque</b> In 24V operation In 48V operation	[r/min]	1250 3200			
<b>Max. Acceleration</b>	[r/s <sup>2</sup> ]	2000			
<b>Positioning accuracy</b>	[°]	DIO/IOL: +/- 1.5 MUL: +/- 0.3			
<b>Positioning precision (repeatability)</b>	[°]	DIO/IOL: +/- 0.3 MUL: +/- 0.1			
<b>Mounting position</b>	any				
<b>Ambient temperature</b>	[°C]	0...+40			
<b>Ambient temperature note</b>	At ambient temperatures above 25° C a reduction in performance must be expected.				
<b>Storage temperature</b>	[°C]	-20...+60			
<b>Protection class</b>	IP40 IP65 / IP67 on inquiry				
<b>Relative humidity</b>	[%]	0...90 (non-condensing)			
<b>Motor type</b>	Synchronous-Servomotor				
<b>CE mark (see Declaration of Conformity)</b>	According to EU-RoHS-RL According to EU-EMC-Directive				

**Connectors, signals, control**

<b>Connectors, signals, control</b>		
<b>Status display</b>		3x LED
<b>Rated voltage power circuit</b>	[V DC]	24 - 48
<b>Max. current consumption</b>	[A]	3.5 (continuous load operation)
	[A]	11 (consumption peak load operation)
<b>Operating range signal input</b>	[V DC]	24
<b>Permissible voltage variations</b>	%	+/- 15
<b>Max. current consumption logic</b>	[mA]	50
<b>Max. current digital signal outputs</b>	[mA]	100 / output
<b>Number of digital signal inputs</b>	3	extend, retract, teach
<b>Number of digital signal outputs</b>	3	extended, retracted, ready
<b>Features signal input</b>		galvanically isolated from power circuit not galvanically isolated between signals
<b>Max. cable length</b>	[m]	20
<b>Switching logic outputs</b>		push-pull
<b>Switching logic inputs</b>		positive switching
<b>Reference</b>		External fixed stop (-DIO) External fixed stop / manually by IO-Link (-IOL) Optional: manually by IO-Link (-MUL)

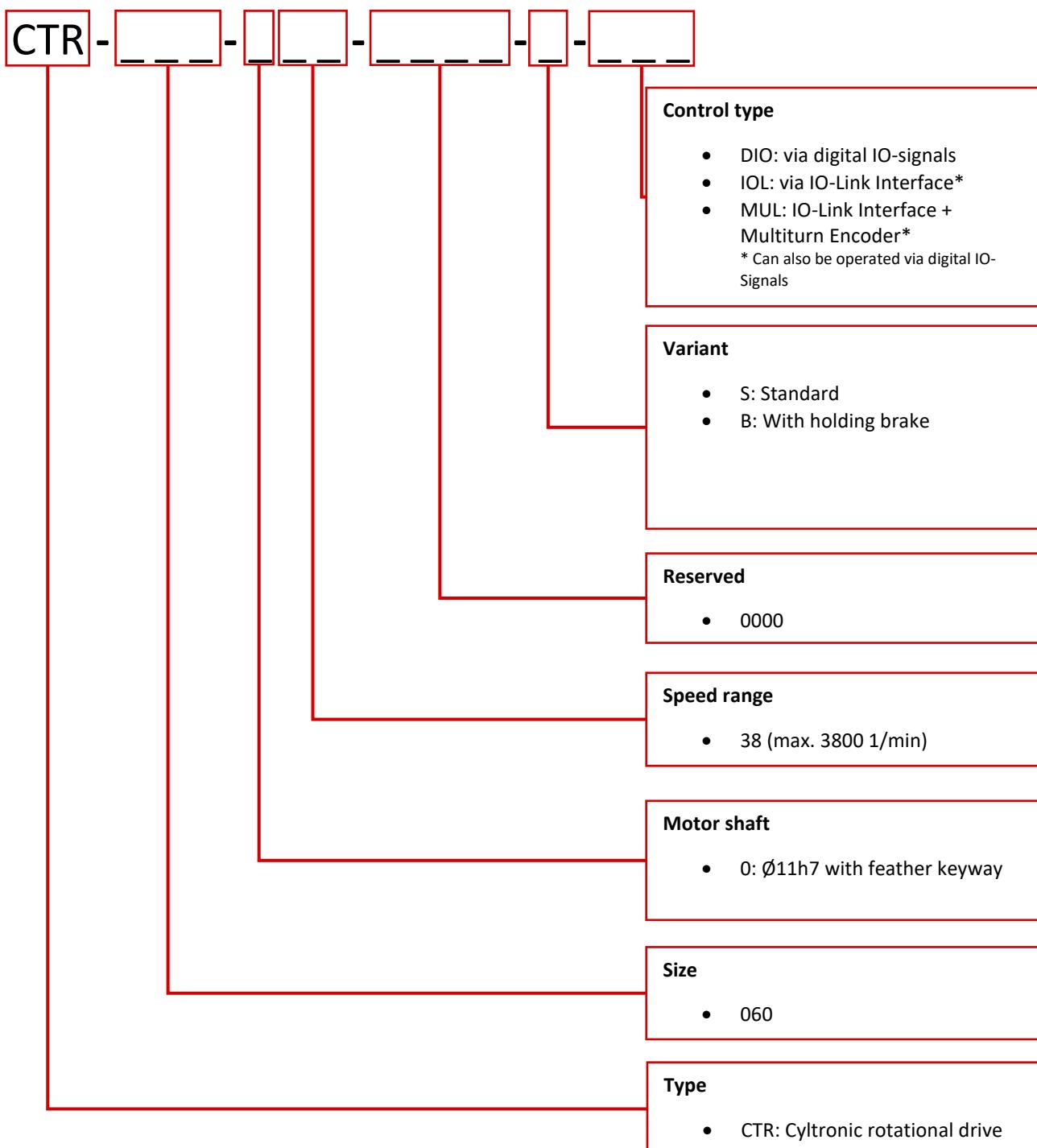
**Weight (+/- 10%)**

<b>Standard, without holding brake</b>	[g]	1080
<b>With holding brake</b>	[g]	In development
<b>Rotor moment of inertia</b>	[kgcm <sup>2</sup> ]	0.125

**Materials**

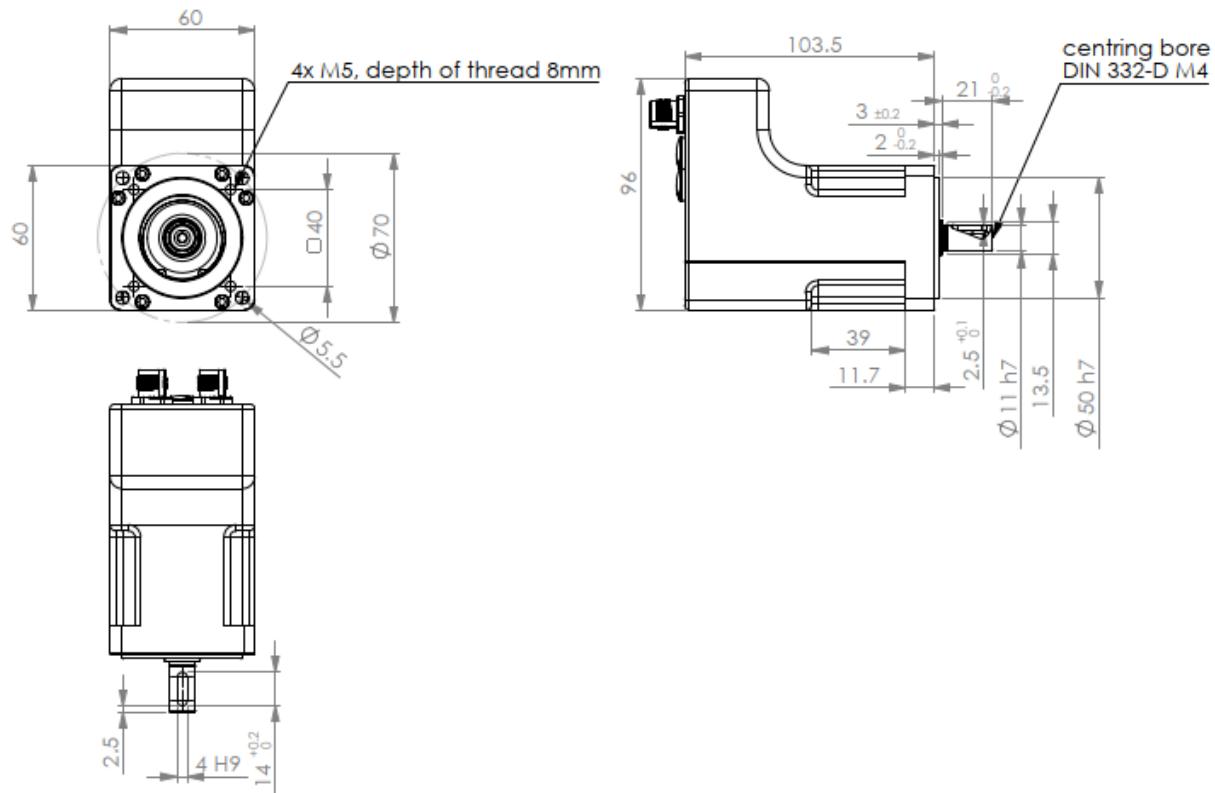
<b>Housing, cover</b>	Aluminium anodized
<b>Motor shaft</b>	Steel C45+C
<b>Seals</b>	NBR / EPDM
<b>Screws</b>	Steel galvanized
<b>Covers knobs</b>	Stainless steel
<b>Connector fittings</b>	Zinc nickel plated
<b>RoHS Information</b>	Conform according to declaration
<b>REACH Information</b>	All Variants: contains > 0,1% of 7439-92-1 Variante-MUL: contains > 0,1% of: D4 556-67-2

## Configuration key



Example: CTR-060-038-0000-S-IOL

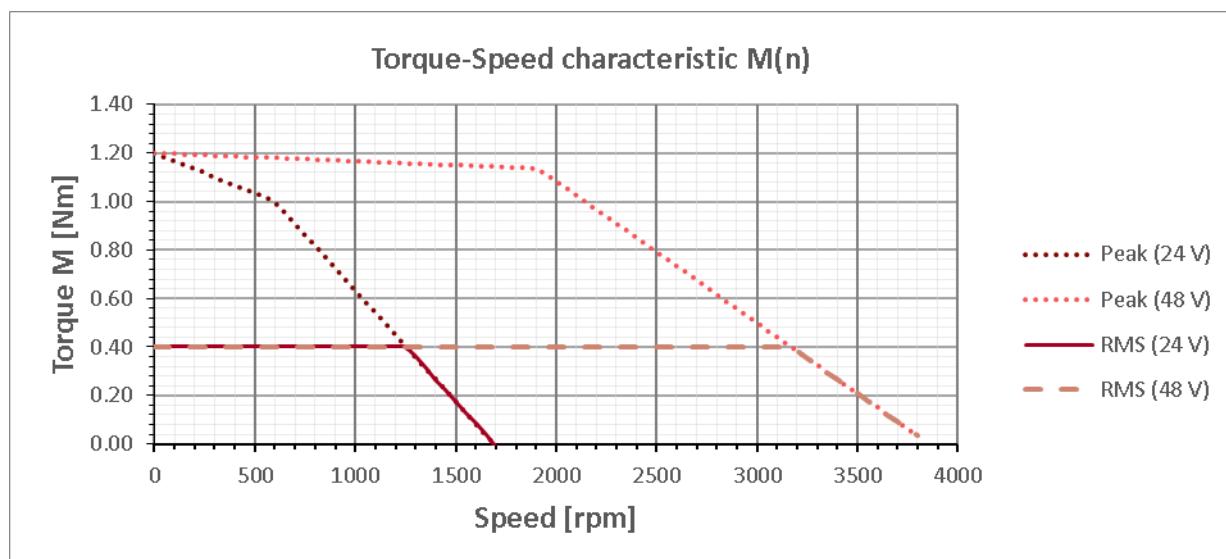
## Dimensions



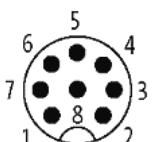
**FIGURE 1: DIMENSIONS**

## Characteristic

### Torque Speed characteristic



## Electrical Connection of the Drive

Power			Signal		
Plug M12x1, 4-pole T-coded according to EN 61076-2-11			Plug M12x1, 8-pin A-coded according to EN 61076-2-101 (Shielded cables are recommended)		
					
Pin	Color	Function	Pin	Color	Function
1	BN	Power voltage 24V-48V ± 15% (max. 10A) At 48V the use of a brake chopper is recommended.	1	WH	DO Ready / IO-Link CQ
2	WH	Functional earth (FE)	2	BN	Logic voltage 24V ± 15% (max. 500mA)
3	BU	GND OV	3	GN	DO is extended
4	BK	reserved, do not connect	4	YE	DO is retracted
			5	GY	DI Retract*
			6	PK	DI Extend*
			7	BU	GND OV
			8	RD	DI Teach / Reset / Powerless

## IO-Link interface

Parameter		
Transfer rate	COM3	
Cycle time	ms	1.5
IO-Link specification	V1.1.3	
Process data input (Slave->Master)	Status Actual Position (in r = rotations) Actual Speed (in r/s) Actual Torque (in Nm)	
Process data output (Master->Slave):	Motion Mode Target Position (in r = rotations) Override 1-3 (in %)	
Service data	Configuration, diagnosis, statistics, identifikation	
IO-Link profile	Common Profile BLOB Transfer & Firmware Update	