

General Specifications

Model FU20-FTS and FU20-MTS
Differential pH/ORP sensor

GS 12B06J03-05EN-P

Overview

The FU20-FTS and FU20-MTS are successful developments in pH sensor technology, available from Yokogawa. This sensor has the measuring technology from the differential sensor and the ruggedness of the appreciated wide body FU20 design in one product.

Most pH sensors use silver/silver chloride reference cells with an open junction to the process. With the differential technology, the junction is not in direct contact with the process. For many applications, this is beneficial because you will not poison silver/silver chloride reference. In a wide range of applications, this solution has proven very effective and remains a cost-effective solution.

Lifetime of the conventional sensors is dependent on regular maintenance of the pH probes. Regular cleaning is required to eliminate reference poisoning. 70-80% of industrial users will fully benefit from using differential sensor technology in their high temperature and pressure applications.

Example applications:

- Electrolysis of brine in Chlorine manufacturing
- Flue gas desulphurization (scrubbers)
- Desalter in crude oil
- Quench tower
- Sugar, 1st and 2nd carbonation tower
- MgCl₂ / CaCl production
- Pulp stock and stock water for Pulp and Paper
- Fermentation tank for bio-ethanol production

Features

In the differential pH measurement solution provided by Yokogawa below features deliver benefits in customers' applications:

- No junction
- No open connection from the process to the inside of the sensor
- No possibility of the poisoning reference element
- No use of diaphragm; hence no issues of plugging or coating of junction diaphragm
- No outflow of electrolytes, so no depletion issues
- NEW FU20-MTS optional with EPDM O-ring and FFKM sealing
- Any angle of installation, including upside down mounting for all VP/VS models



■ 1. General Specification FU20

This version encompasses the benefits of the cation reference into a PVDF rugged body with a ¾" NPT. The wide body sensor (26mm diameter) holds four separate measuring elements in one unbreakable and chemical resistant PVDF body. The FU20-FTS is targeted for those applications where the cation differential reference is the best solution but needs a more durable body than a 12mm glass.

1.1 Measuring elements

Sensor type	: Na glass electrode
	: pH glass electrode
Reference system	: Silver Chloride reference
Electrode type	: Solid Platinum electrode
Temperature sensor	: Pt1000 temperature sensor

1.2 Construction materials

Wetted parts

Sensor body	: PVDF - GF25
Earthing pin	: Solid Platinum
Measuring sensor membrane pH	: L-glass
Measuring sensor membrane pNa	: Na-glass
LE glass tube	: AR-glass
O-ring	: FTS - Viton
	: MTS -EPDM, FFKM
Body inert	: PVDF

1.3 Functional specifications (at 25°C)

Isothermal point	: pH 7, pNa 0
Reference system	: Salt sensitive Ag/AgCl in 1M KCl
Glass impedance	: nominal 750MΩ
Liquid outlet	: Non flow no junction
Temperature element	: Pt1000 to IEC 751
Asymmetry potential	: 0 ± 15 mV
Linearity PH (Slope)	: > 90 % in pH 2-12 with pH = pNa+2

Note: The temperature sensor included in the FU20-FTS-MTS is designed for process compensation and indication. It is NOT designed for process temperature control.

1.4 Dynamic specifications (at 25°C)

Response time pH step (7 to 4)	: < 15 sec for 90%
Response time temp step (10°C)	: < 120 sec for 90%
Stabilization time (0.02 pH unit/10 s)	: < 2 minutes

1.5 Operating range

pH	: 2 to 14
ORP	: -1500 to 1500 mV
Temperature	: 0°C to 105°C (14°F to 221°F)
Pressure	: 1.5 kPa ...500 KPa (0.015...5 Bar / 0.21...72.5 psi)
Conductivity	: > 10 µS/cm

1.5 Environmental conditions

Storage temperature	: -10 to +50 °C (14 to 122 °F)
Ingress Protection	: IP67 (conform IEC 60529)

Note: The pH operating range at room temperature is 2-14pH, but high temperatures will seriously shorten the lifetime outside the 2-12 pH range.

Note: The upper process temperature for the intrinsically safe version is limited by the ambient temperature (Tamb.) defined for each temperature class (T3, T4, T5 and T6)

Table 1: Regulatory compliance

Item	Description, Approval, Certification	
LVD ¹	<ul style="list-style-type: none"> ANSI/ISA 61010-1 CAN/CSA C22.2 No. 61010-1 	
RoHS	EU Directive 2011/65/EU and Commission Delegated Directive (EU) 2015/863 amending Annex II, applying Annex IV as regards the application of the sensors, detectors, and electrodes per <ul style="list-style-type: none"> EN-IEC 63000:2018 	
PED	EU Directive 2014/68/EU applying Article 4.3: Sound Engineering Practice.	
WEEE	EU directive 2012/19/EU This sensor is intended to be sold and used only as a part of equipment which is excluded from the WEEE directive, such as large-scale stationary industrial tools, a large-scale fixed installation etc., and therefore it is in principle fully compliant with WEEE directive. The sensor should be disposed in accordance with applicable national legislations/regulations respectively.	
ATEX (EU)	EU Directive 2014/34/EU ATEX Approval: DEKRA 11ATEX0014X	0 II 1 G Ex ia IIC T3...T6 Ga T6 = -40°C to +40°C T5 and T4 = -40°C to +55°C T3 = -40°C to +105°C
	Applicable standards:	EN IEC 60079-0:2018 EN 60079-11:2012
IECEX	IECEX approval: IECEX DEK 11.0064X	Ex ia IIC T3...T6 Ga T6 = -40°C to +40°C T5 and T4 = -40°C to +55°C T3 = -40°C to +105°C
	Applicable standards:	IEC 60079-0: 2017 IEC 60079-11:2011
FM (Canada)	FM approval Canada: FM20CA0062X	IS SI CL I, DIV 1, GP ABCD, T3...T6 CL I, ZN 0, Ex ia IIC, T3...T6 Ga Control Drawing: D&E 2020-023-A51 T6 = -40°C to +40°C T5 and T4 = -40°C to +55°C T3 = -40°C to +105°C
	Applied standards:	CAN/CSA-C22.2 No. 60079-0:2019 CAN/CSA-C22.2 No. 60079-11:2014 CAN/CSA-C22.2 No. 61010-1:2012 (R2017)
FM (United States)	FM approval United States: FM20US0123X	IS CL I, DIV 1, GP ABCD, T3...T6 CL I, ZN 0, AEx ia IIC, T3...T6 Ga Control Drawing: D&E 2020-023-A50 T6 = -40°C to +40°C T5 and T4 = -40°C to +55°C T3 = -40°C to +105°C
	Applicable standards:	FM Class 3600:2018 FM Class 3610: 2018 FM Class 3810: 2018 ANSI/ISA 60079-0:2019 ANSI/ISA 60079-11:2015 ANSI/ISA 61010-1:2012

Item	Description, Approval, Certification	
NEPSI (China)	NEPSI Approval: GYJ21.2891X	Ex ia IIC T3...T6 Ga T6 = -40°C to +40°C T5 and T4 = -40°C to +55°C T3 = -40°C to +105°C
	Applicable standards:	GB 3836.1-2010 GB 3836.4-2010 GB 3836.20-2010
PESO	PESO Approval Equipment reference number: P512760/1	0 II 1 G Ex ia IIC T3...T6 Ga T6 = -40°C to +40°C T5 and T4 = -40°C to +55°C T3 = -40°C to +105°C
	PESO approval is based on ATEX approval	
TS	TS Approval Identification Number TD04000C	Ex ia IIC T3...T6 Ga T6 = -40°C to +40°C T5 and T4 = -40°C to +55°C T3 = -40°C to +105°C
	Applicable standards TS Safety Label is based on IECEx approval IECEx DEK 11.0064X, iss. 1	
KCs	Korea Ex certificates applicable for below models: 21-KA4BO-0416X (FU20-VP-CG) 21-KA4BO-0417X (FU20-VS-CG)	Ex ia IIC T3...T6 Ga T6 = -40°C to +40°C T5 and T4 = -40°C to +55°C T3 = -40°C to +105°C
	Korea Ex certificates are based on IECEx approval IECEx DEK 11.0064X, iss. 1	
EAC Ex	EAC Ex certificate: RU C-NL.AA87.B.00754 Applicable standards:	0 Ex ia IIC T6...T3 Ga X T6 = -40°C to +40°C T5 and T4 = -40°C to +55°C T3 = -40°C to +105°C GOST 31610.0-2014 GOST 31610.11-2014 GOST IEC 60079-14-2013
CE UKCA	CE and UKCA approvals are fully applicable for this model CE-mark has been affixed on the product in 2011 for the first time UKCA-mark has been affixed on the product in 2022 for the first time	
Regulatory Standards		
<p>Remarks:</p> <ol style="list-style-type: none"> EU Directive 2011/68/EU applying: Article 4.3: Sound Engineering Practice Warning: Damaging the screw thread of the sensor might influence the maximum process pressure. EU Directive 2011/65/EU and Commission Delegated Directive (EU) 2015/863 amending Annex II, applying Annex IV as regards the application of the sensors, detectors and electrodes per EN-IEC 63000: 2018 EU directive 2012/19/EU This sensor is intended to be sold and used only as a part of equipment which is excluded from the WEEE directive, such as large-scale stationary industrial tools, a large-scale fixed installation etc., and therefore it is in principle fully compliant with WEEE directive. The sensor should be disposed in accordance with applicable national legislations/regulations respectively. Low Voltage as per ANSI/ISA 61010-1:2012 and CAN/CSA C22.2 No. 61010-1:2012 (R2017) 		

2. Dimensions

Units in mm [inch]

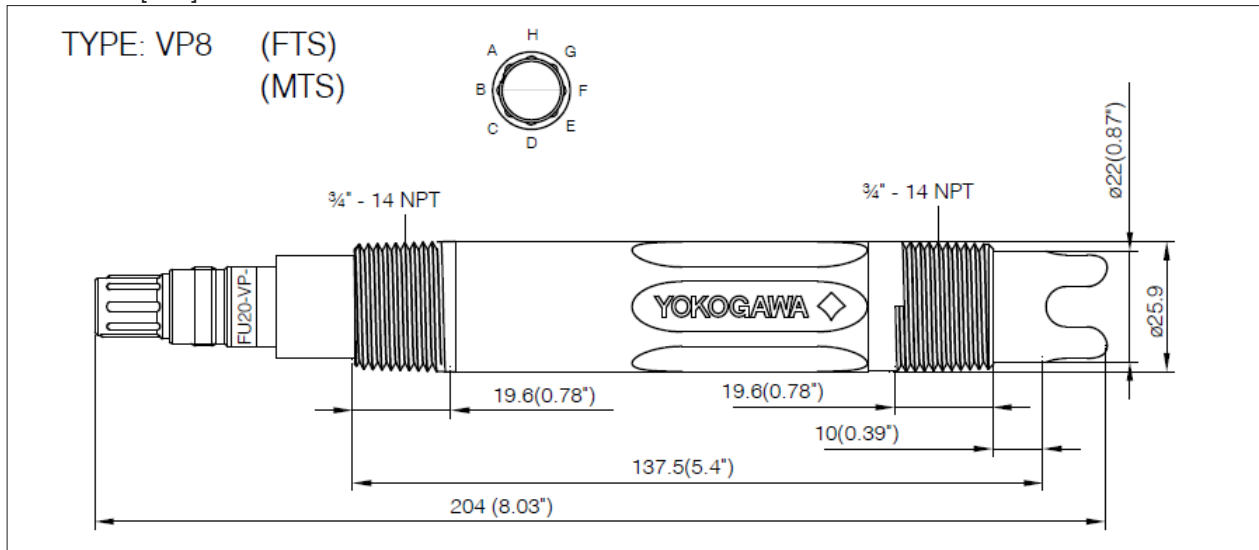


Figure 1: Dimensions FU20-FTS

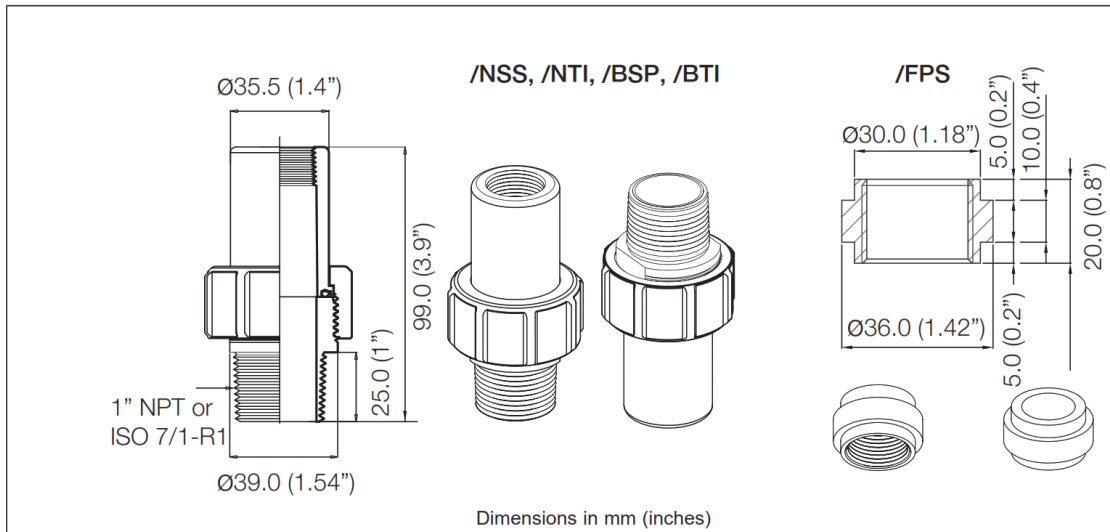


Figure 2: Dimensions 1" FU20-FTS/MTS adapter Stainless Steel & Titanium and FU20-FTS/MTS adapter for FF40, FS40 and FD40 fittings

■ 3. Model Codes & Parts

Table 2: Model & Suffix codes FU20

Model	Suffix Code	Option code	Description
FU20			Wide Body sensor
Connection	-VP		No Cable; VarioPin connector, not available for MTS
	-VS		No Cable; VarioPin connector with ID-chip
Temperature Sensor	-CG		Pt1000, IS for KCs
	-T1		Pt1000, IS for ATEX/IECEX/FM-US/FM-CAN/NEPSI/PESO/TS/EACEx
Model	-FTS		PVDF body / Tapered Thread / Salt Sensitive membrane / Silicone and FKM (Viton) sealing
	-MTS		PVDF body / Tapered Thread / Salt Sensitive membrane / FFKM and EPDM sealing
Options		/HCNF	Complete Hastelloy cleaning system
		/FPS	Adapter F*40 from PPO
		/NSS	1" NPT, SS316
		/NTI	1" NPT, Titanium
		/BSS	1" BSP, SS316
		/BTI	1" BSP, Titanium

Table 3: Spare parts FU20

Spare part		Description
K1523DD	FU20	/FPS Adapter for FF40, FS40 and FD40 fittings (PPO)
K1547PK		/NSS 1" NPT, Stainless Steel adapter (Viton O-ring)
K1547PL		/BSS ISO 7/1-R1, Stainless Steel adapter (Viton O-ring)
K1547PM		/NTI 1" NPT, Titanium adapter (Viton O-ring)
K1547PN		/BTI ISO 7/1-R1, Titanium adapter (Viton O-ring)
K1500FR		Viton O-rings 29.82*2.62 (5 pcs) for 1" adapter
K1500FS		EPDM O-rings 29.82*2.62 (5 pcs) for 1" adapter
K1500FT		Silicone O-rings 29.82*2.62 (5 pcs) for 1" adapter
K1547PJ	Cleaning system for FU20	Hastelloy cleaning system (HCNF)
K1547PG		Hastelloy nozzle and mounting set (HCNF)
K1547PH		Nylon tube (10 metre) and tube mounting set for chemical cleaning system
K1520BF	Buffer solutions	Buffer solution pH 4/7/9 + pNa 0 (500 ml each), ionic strength 1 mol NaCl
K1520BH		Buffer solution pH 4 + pNa 0 (3 x 500 ml), ionic strength 1 mol NaCl
K1520BJ		Buffer solution pH 7 + pNa 0 (3 x 500 ml), ionic strength 1 mol NaCl
K1520BK		Buffer solution pH 9 + pNa 0 (3 x 500 ml), ionic strength 1 mol NaCl
WU10-V-D-XX	Connection cables for Suffix -03, -05,-10, -20, -VP, VS	Variopin cable (XX = 02, 05, 10, 15 and 20m)
WE10-H-D-XX		Extension cable for SENCOM SMART ADAPTER SA11
BA11	Connection equipment for Suffix -VS	Active Junction box
SA11-P2		SENCOM SMART adapter
WU11		Interconnection cable
IB100		Interface box
K1522PS	Part K1522PS Protection sleeve	Protection sleeve for 3/4" NPT sensor

Addendum 1: Typical installation

The differential FU20 sensor can be implemented in process applications using either:

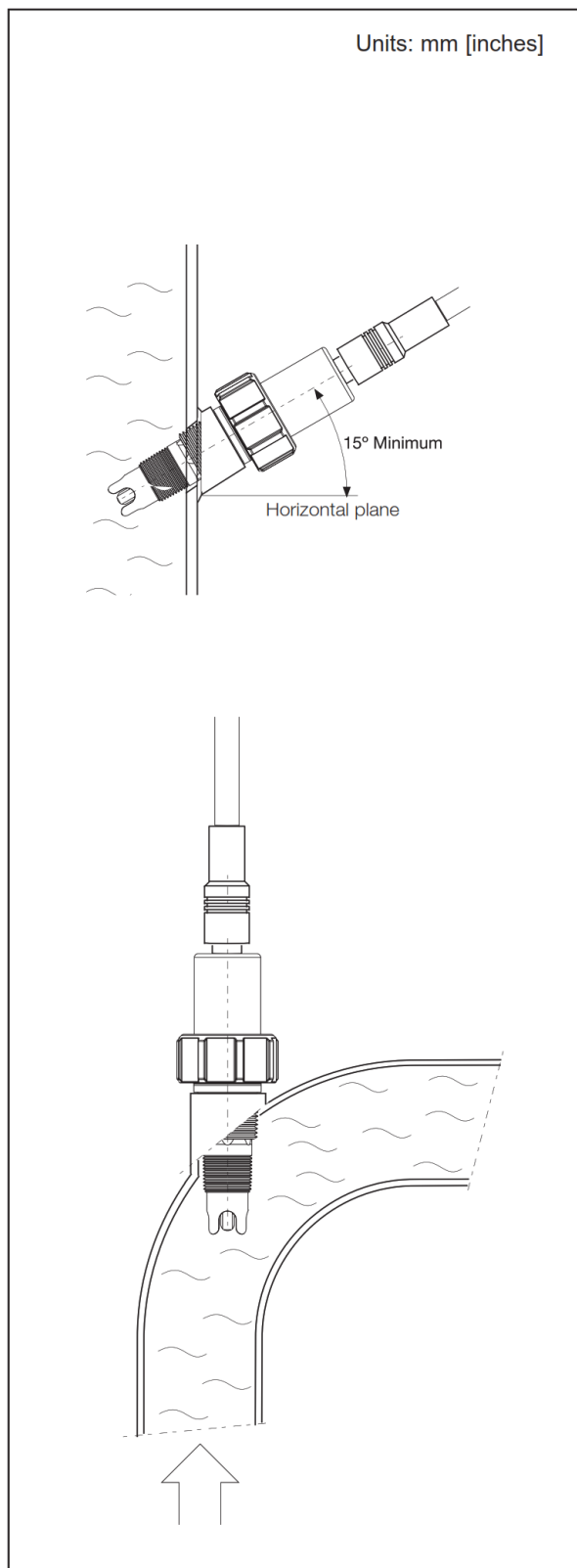


Figure 3: Direct process connection using the 3/4" NPT thread using available adapters.

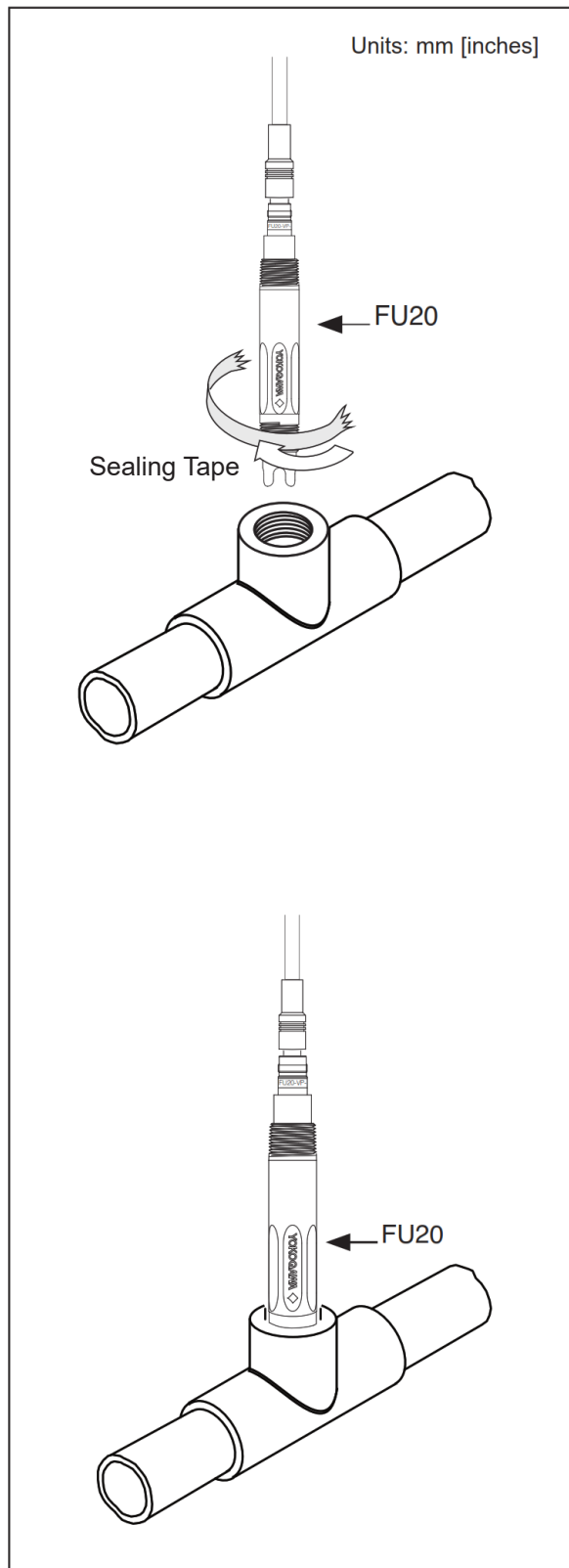


Figure 4: T-piece installation using 3/4" NPT Thread

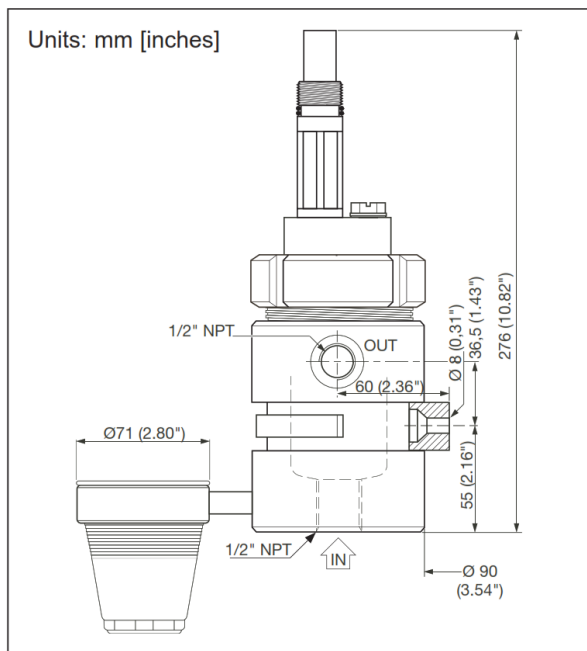


Figure 5: Installation example FU20-FTS/MTS in FF20 flow fitting PP/PVDF

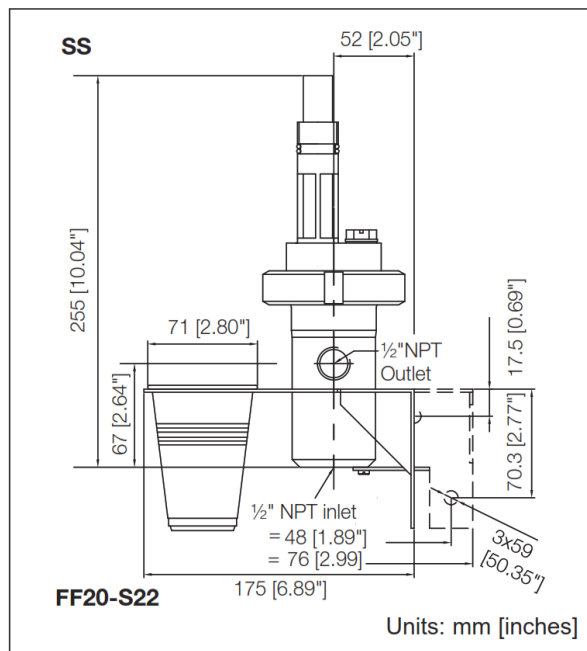


Figure 6: Installation example FU20-FTS/MTS in FF20-flow fitting SS

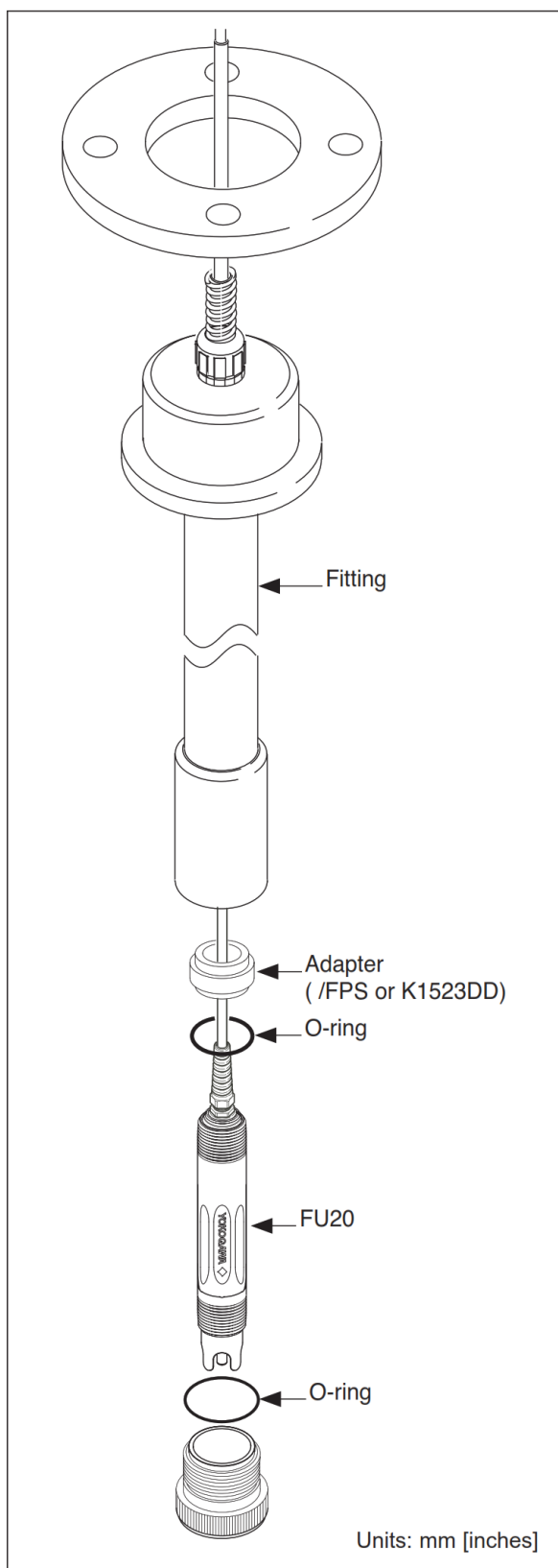


Figure 7: Installation example for the FD40

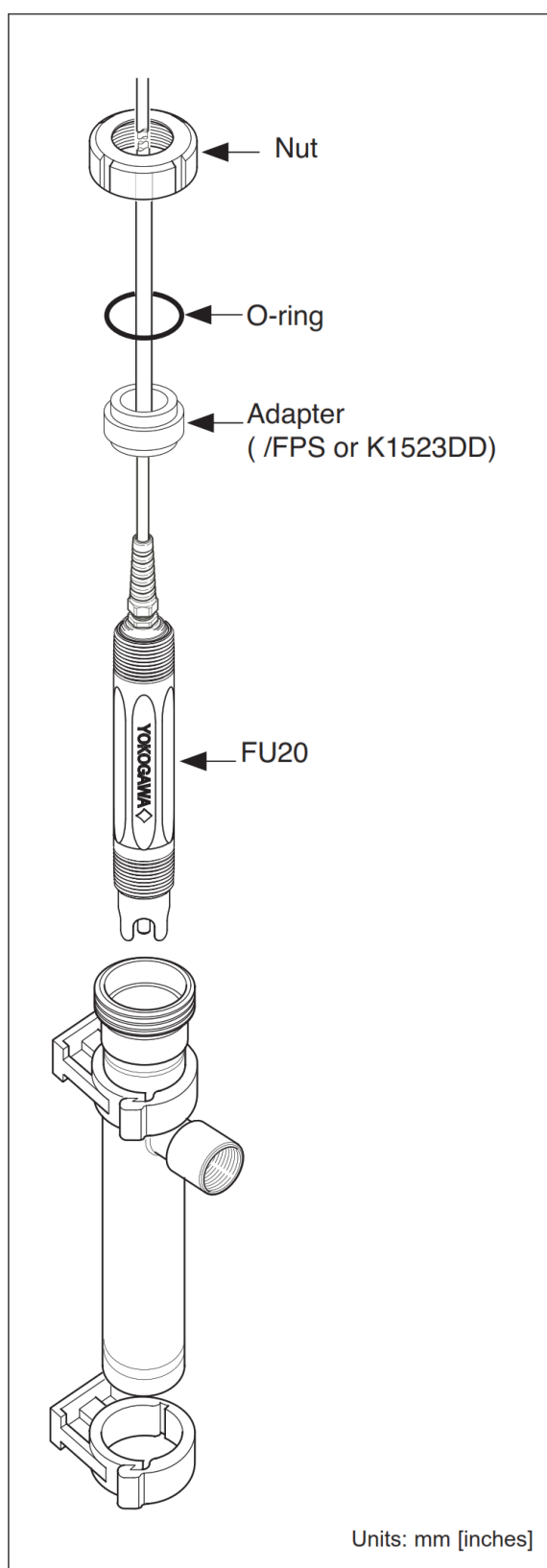


Figure 8: Installation example for the FF40

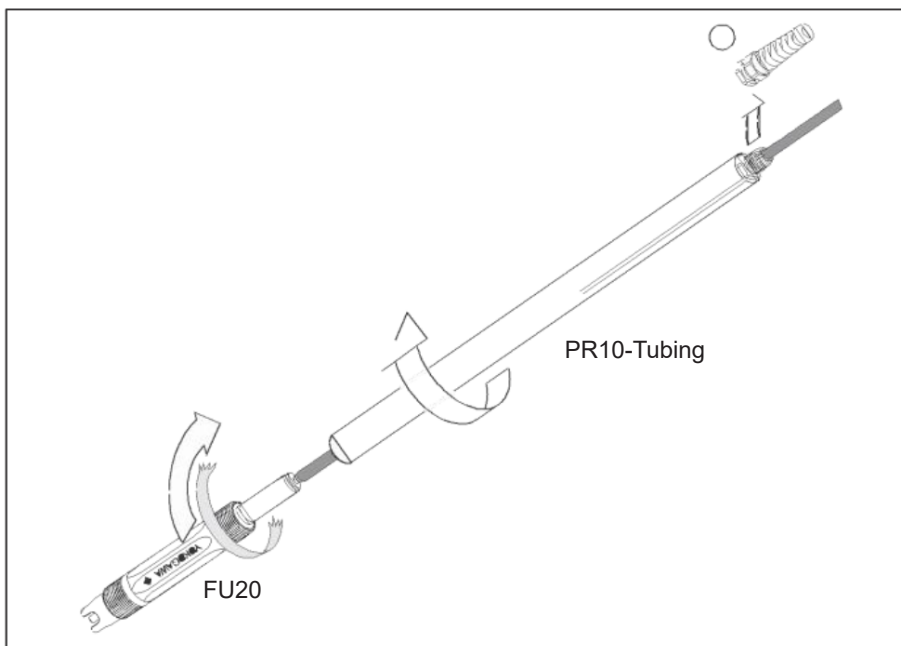


Figure 9: Installation in PR10 retractable fitting (For detailed information refer to the instruction manual coming with the retractable fitting)

Installation examples using the K1522PS protection sleeve

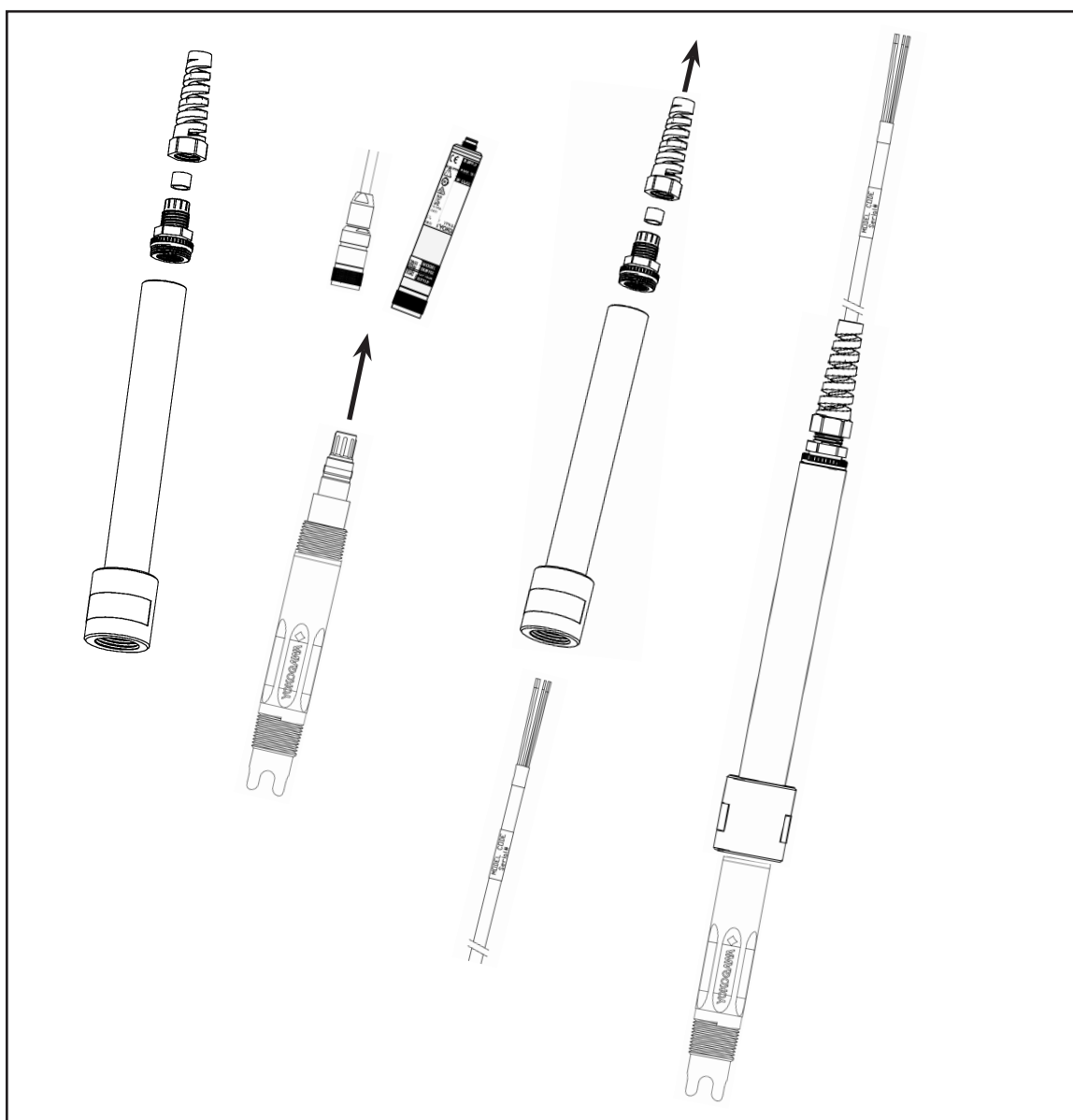


Figure 10: Installation using the protection sleeve K1522PS

Note: For details on installation FU20 sensor using protection sleeve please use instruction from SD 12A06K01-00EN-P

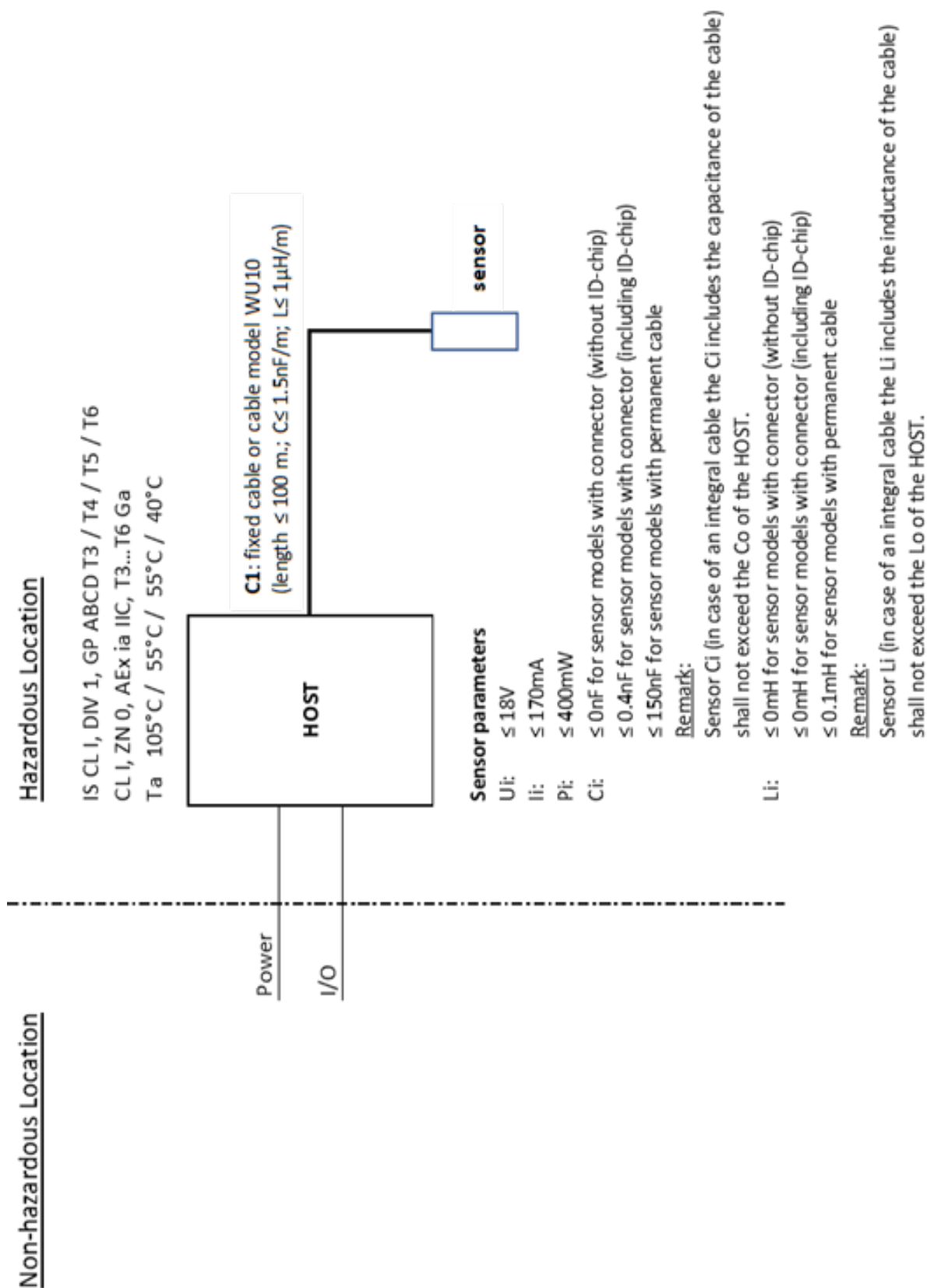
Addendum 2: Available models

Table 4: FU20 Differential pH Available models

FU20-VP-T1-FTS
FU20-VS-T1-FTS
FU20-VS-T1-MTS

Addendum 3: Control Drawings

Control drawing: D&E 2020-023-A50 (part 1)



Remarks:

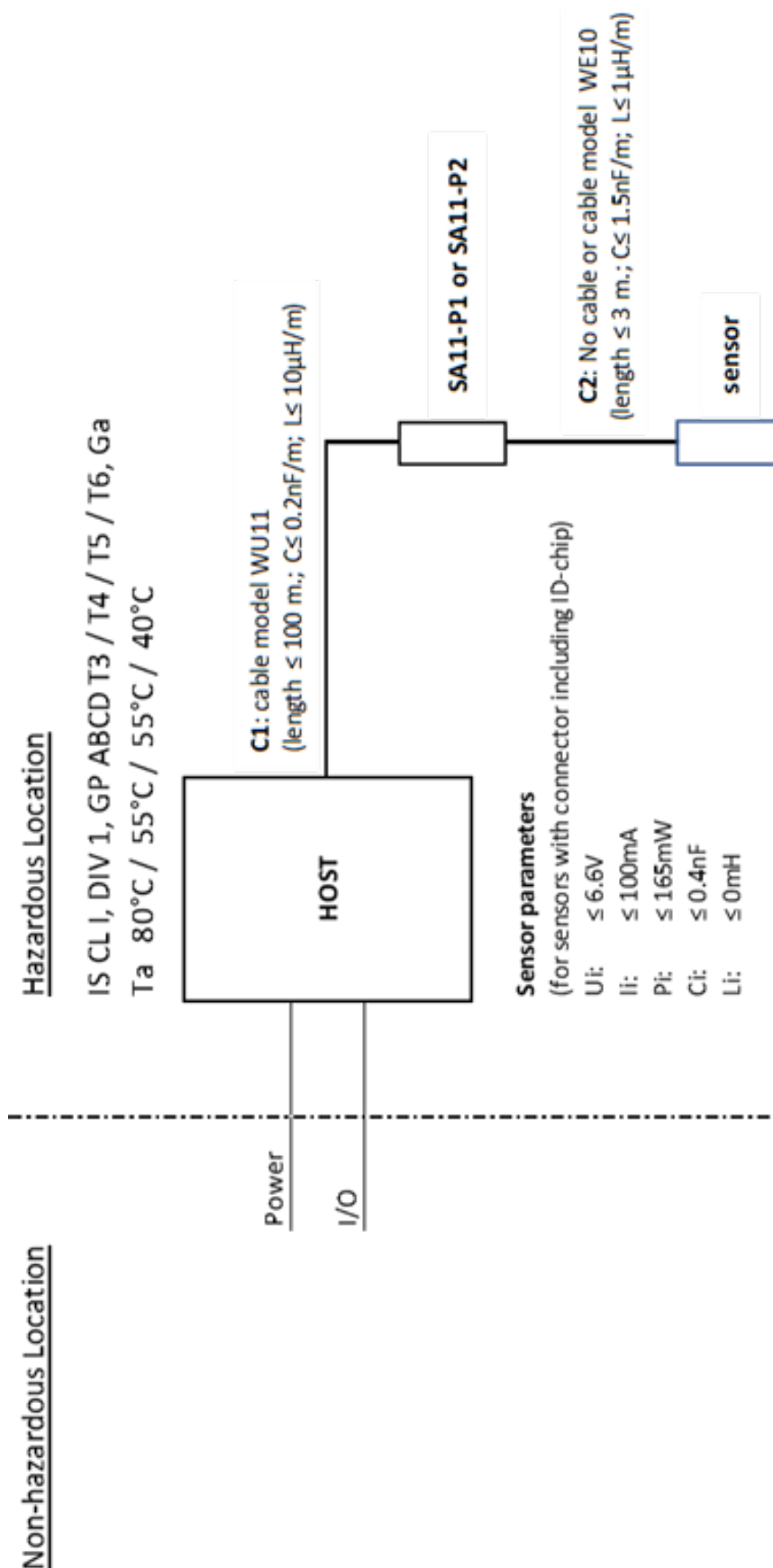
1. No revision to this drawing without prior approval of FM.
2. Installation must be in accordance with the National Electrical Code (ANSI/NFPA 70), ANSI/ISA-RP12.06.01, and relevant local codes.
3. The sensor shall be installed to a certified intrinsically safe HOST with the following maximum values: $U_o = 18\text{ V}$, $I_o = 170\text{ mA}$, $P_o = 400\text{ mW}$.
4. The sensor does not provide isolation from earth. Installers shall take necessary measures to prevent the possibility of sparking resulting from differing earth potentials between the sensors and interconnecting equipment. This can be realized for example by selecting interconnecting equipment which provides input-to-output and input-to-earth isolation up to 500 V rms.
5. Sensor Model code:

Model	Suffix Codes	Option Codes
FU20	-ab-cd-efg	/h
ab	Connection type:	Two alphanumeric characters identifying the length of the permanent cable, each character from 0 to 9
		VP Connector without ID-chip
		VS Connector with ID-chip
cd	Temperature sensor + Region:	T1 Pt1000, IS for ATEX/IECEX, FM-US, FM-CAN
efg	Type:	FTS PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&Viton sealing
		MTS PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / FFKM&EPDM sealings
		RTS PPS body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&VITON sealings
h	Option code:	Up to ten alphanumeric characters
		(A to Z, 0 to 9 or hyphen)

6. **WARNING - POTENTIAL ELECTROSTATIC CHARGING HAZARD – SEE INSTRUCTIONS**
 - pH sensors containing accessible plastic parts and/or external conductive parts, must be installed and used in such a way, that dangers of ignition due to hazardous electrostatic charges cannot occur, especially in the case that the process medium is non-conductive.

Control drawings:

Control drawing: D&E 2020-023-A50 (part 2)



Remarks:

1. No revision to this drawing without prior approval of FM.
2. Installation must be in accordance with the National Electrical Code (ANSI/NFPA 70), ANSI/ISA-RP12.06.01, and relevant local codes.
3. The sensor shall be installed to a certified intrinsically safe Smart Adapter, model SA11-P2 with the following maximum values: $U_o = 6.6 \text{ V}$, $I_o = 100 \text{ mA}$, $P_o = 165 \text{ mW}$.
4. The installers shall take necessary measures to prevent the possibility of sparking resulting from differing earth potentials between the sensors and interconnecting equipment. The sensor itself does not provide 500 V rms isolation from earth, the interconnecting equipment Model SA11-P2 Smart Adapter however provide this required isolation.
5. Sensor Model code:

Model	Suffix Codes	Option Codes	
FU20	-ab-cd-efg	/h	
ab	Connection type:	VS	Connector with ID-chip
cd	Temperature sensor + Region:	T1	Pt1000, IS for ATEX/IECEX, FM-US, FM-CAN
efg	Type:	FTS	PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&Viton sealing
		MTS	PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / FFKM&EPDM sealings
		RTS	PPS body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&VITON sealings
h	Option code:	Up to ten alphanumeric characters	
		(A to Z, 0 to 9 or hyphen)	

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FM-Canada

Applying standards	: CAN/CSA-C22.2 No. 60079-0 CAN/CSA-C22.2 No. 60079-11
Certificate no.*	: FM20CA0062X IS CL I, DIV 1, GP ABCD, T3...T6 CL I, ZN 0, Ex ia IIC, T3...T6 Ga Control Drawing: D&E 2020-023-A51
Electrical data	: See Note 4.
Specific conditions of use	: See Control Drawing D&E 2020-023-A51.

Note 4: Intrinsically safe, entity, for Class I, Division 1, Groups A, B, C and D;
Class I, Zone 0, Ex ia IIC, Ga (entity) for hazardous (classified) locations when installed per control drawing D&E 2020-023-A51.

Sensor input parameters:

$U_i = 18V$; $I_i = 170\text{ mA}$; $P_i = 0.4\text{ W}$;

$L_i = 0.1\text{ mH}$ (models with fixed cable) or $L_i = 0\text{ mH}$ (VS/VP type);

$C_i = 150\text{ nF}$ (models with fixed cable) or

$C_i = 0.4\text{ nF}$ (VS type) or $C_i = 0\text{ nF}$ (VP type).

Ambient temperature:

-40 °C to +40 °C for temperature class T6,

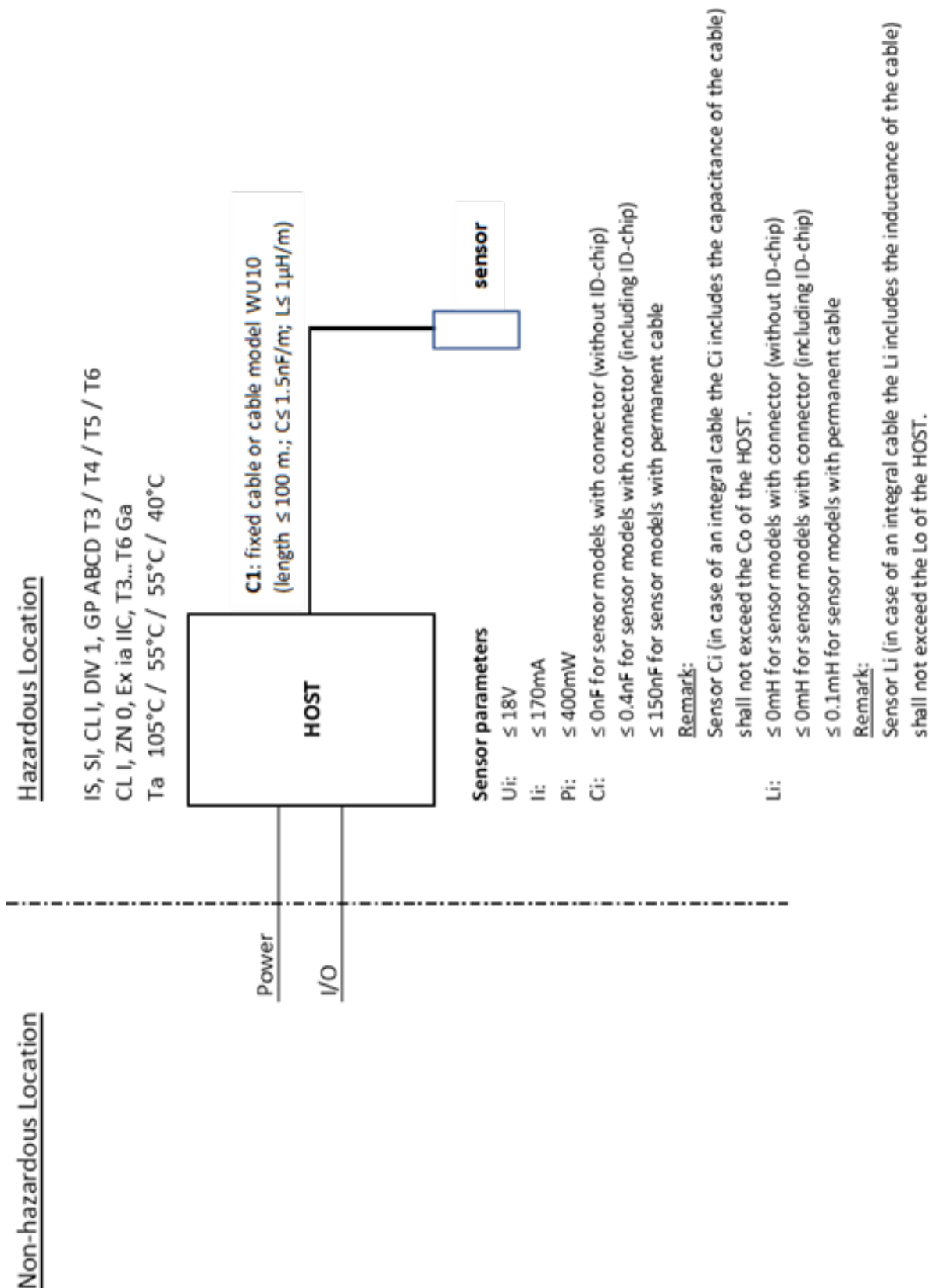
-40 °C to +55 °C for temperature class T4 and T5,

-40 °C to +105 °C for temperature class T3.

When the sensor has been connected to non intrinsically safe equipment which exceeds the restrictions regarding the sensor input circuits, the sensor is not suitable anymore for intrinsically safe use.

* Certification is subject to change, due to new regulations or changes in the product itself. When a certificate is updated, a new revision under the same certificate number is created with a new date.

- FM-Canada:
FM20CA0062X (effective from 03-2021)



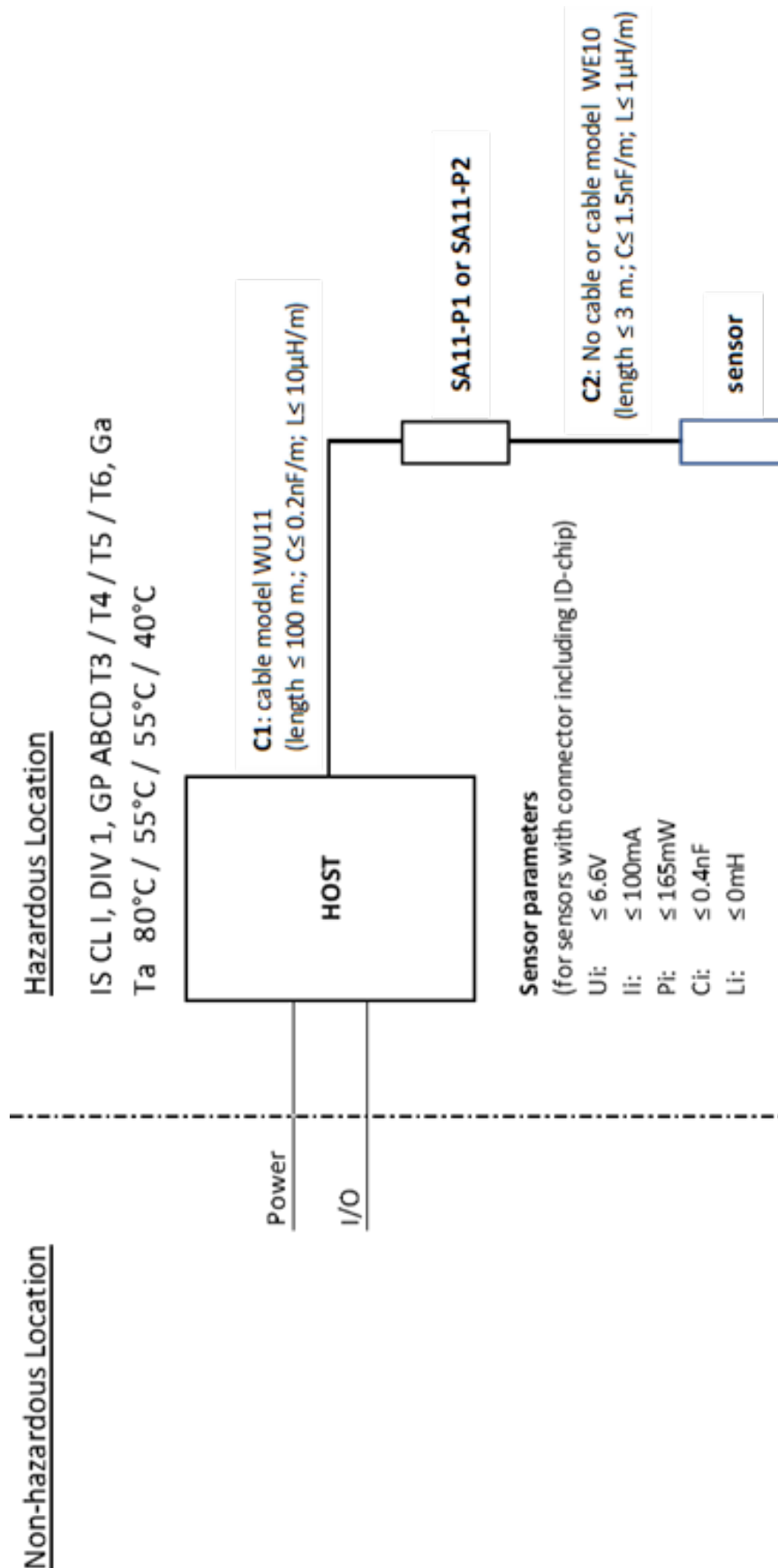
Remarks:

1. No revision to this drawing without prior approval of FM.
2. Installation must be in accordance with the Canadian Electrical Code (CEC) CSA22.1, and relevant local codes.
3. The sensor shall be installed to a certified intrinsically safe HOST with the following maximum values: $U_o = 18\text{ V}$, $I_o = 170\text{ mA}$, $P_o = 400\text{ mW}$.
4. The sensor does not provide isolation from earth. Installers shall take necessary measures to prevent the possibility of sparking resulting from differing earth potentials between the sensors and interconnecting equipment. This can be realized for example by selecting interconnecting equipment which provides input-to-output and input-to-earth isolation up to 500 V rms.
5. Sensor Model code:

Model	Suffix Codes	Option Codes
FU20	-ab-cd-efg	/h
ab	Connection type:	Two alphanumeric characters identifying the length of the permanent cable, each character from 0 to 9
		VP Connector without ID-chip
		VS Connector with ID-chip
cd	Temperature sensor + Region:	T1 Pt1000, IS for ATEX/IECEX, FM-US, FM-CAN
efg	Type:	FTS PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&Viton sealing
		MTS PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / FFKM&EPDM sealings
		RTS PPS body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&VITON sealings
h	Option code:	Up to ten alphanumeric characters
		(A to Z, 0 to 9 or hyphen)

6. WARNING - POTENTIAL ELECTROSTATIC CHARGING HAZARD – SEE INSTRUCTIONS
 - pH sensors containing accessible plastic parts and/or external conductive parts, must be installed and used in such a way, that dangers of ignition due to hazardous electrostatic charges cannot occur, especially in the case that the process medium is non-conductive.

AVERTISSEMENT – DANGER POTENTIEL DE CHARGES ÉLECTROSTATIQUES – VOIR LES INSTRUCTIONS
 Les sondes de pH contenant des pièces en plastique accessibles et / ou des pièces conductrices externes doivent être installées et utilisées de manière à éviter tout risque d'inflammation dû à des charges électrostatiques dangereuses, en particulier dans le cas où le fluide de procédé n'est pas conducteur.



Remarks:

1. No revision to this drawing without prior approval of FM.
2. Installation must be in accordance with the Canadian Electrical Code (CEC) CSA22.1, and relevant local codes.
3. The sensor shall be installed to a certified intrinsically safe Smart Adapter, model SA11-P2 with the following maximum values: $U_o = 6.6 \text{ V}$, $I_o = 100 \text{ mA}$, $P_o = 165 \text{ mW}$.
4. The installers shall take necessary measures to prevent the possibility of sparking resulting from differing earth potentials between the sensors and interconnecting equipment. The sensor itself does not provide 500 V rms isolation from earth, the interconnecting equipment Model SA11-P2 Smart Adapter however provide this required isolation.
5. Sensor Model code:

Model	Suffix Codes	Option Codes						
FU20	-ab-cd-efg	/h						
ab	Connection type:	Two alphanumeric characters identifying the length of the permanent cable, each character from 0 to 9 VS Connector with ID-chip						
cd	Temperature sensor + Region:	T1 Pt1000, IS for ATEX/IECEX, FM-US, FM-CAN						
efg	Type:	<table border="1"> <tr> <td>FTS</td> <td>PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&Viton sealing</td> </tr> <tr> <td>MTS</td> <td>PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / FFKM&EPDM sealings</td> </tr> <tr> <td>RTS</td> <td>PPS body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&VITON sealings</td> </tr> </table>	FTS	PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&Viton sealing	MTS	PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / FFKM&EPDM sealings	RTS	PPS body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&VITON sealings
FTS	PVDF body / Tapered Thread / Dome shaped / Sodium-ions sensitive membrane / Silicon&Viton sealing							
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h	Option code:	Up to ten alphanumeric characters (A to Z, 0 to 9 or hyphen)						

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 - pH sensors containing accessible plastic parts and/or external conductive parts, must be installed and used in such a way, that dangers of ignition due to hazardous electrostatic charges cannot occur, especially in the case that the process medium is non-conductive.

AVERTISSEMENT – DANGER POTENTIEL DE CHARGES ÉLECTROSTATIQUES – VOIR LES INSTRUCTIONS
 Les sondes de pH contenant des pièces en plastique accessibles et / ou des pièces conductrices externes doivent être installées et utilisées de manière à éviter tout risque d'inflammation dû à des charges électrostatiques dangereuses, en particulier dans le cas où le fluide de procédé n'est pas conducteur.

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